# **Technical Data Sheet**

**PU 21** 

Revised 03.08.10



## **PU 21**

## PRODUCT DESCRIPTION

BPU 21 is a one part, fast moisture-curing sealant/adhesive. After curing the sealant has a shore A hardness of about 40 and excellent tear resistance which allow general purpose uses in the main industrial or building applications.

### **APPLICATIONS**

This product is formulated to provide rapid skin formation and fast cure when the polymerisation occurs at room temperature. BPU 21 also provides goods PRIMERLESS adhesion on all common substrates. (Glass, aluminium, metal, concrete...) This product meets the American NSF Non Food Program (FdA Standard) standard for packed food transportation.

## PROCEDURE FOR APPLICATION

Clean all joint surfaces of all contaminants and impurities (dust, release, agents, oil, rust...) which may affect the adhesion of the sealant. Grinding, mechanical abrading or cleaning with a solvent may be required. Do not apply the sealant under 5°C. For cold weather application, store the cartridges at 20°C before using.

Tooling: Tools could be cleaned with xylene or toluene when the sealant is uncured. After curing, mechanical abrasion is necessary.

## STORAGE

Shelf Life > 12 months

### **HEALTH & SAFETY IN USE**

This Technical information sheet does not constitute a Material Safety Data Sheet. Before using this product ensure you have read and fully understood Bondloc Material Safety Data Sheet BPU21.

### **TECHNICAL FEATURES**

Base	Polyurethane
Colour	Grey
Density / Specific	1.18
Skinning time	60 mins (at 23°C)
Curing speed	3mm per 24 hours
Recovery	93%
Shore A Hardness	40 (ISO 868)
Elongation at break	>80% (ISO 8339)
Modulus	0.6 Mpa (ISO 8339)
Shrinkage	7% approx.
Heat resistance	-30 to +90°C
Staining	None
Sagging	None
Weathering resistance	Excellent
UV resistance	Excellent
Chemical resistance	Good resistance to water, diluted acids & diluted alkalines
Storage stability	12 months

### **PRESENTATION**

Cartridge......310ml